

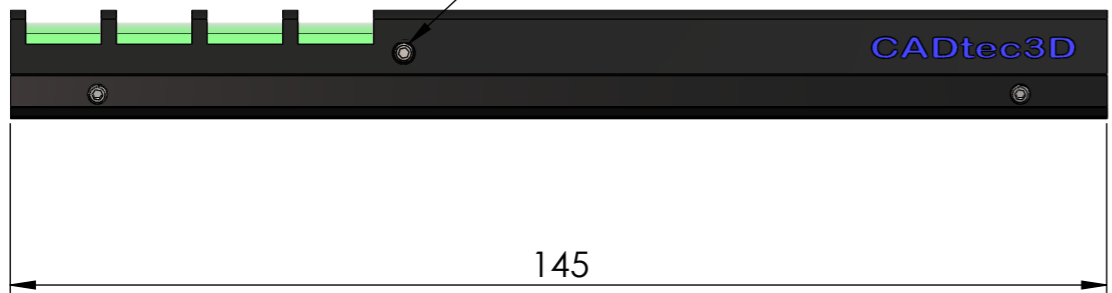
| | |
|-----------------|--------------------------|
| SHEET 1 OF 1 | PART NUMBER A3 |
| CUSTOMER REF | |

| REV | ECN REF | PREPARED | DATE | CHECKED | DATE | APPROVED | DATE |
|-----|---------|----------|------|---------|------|----------|------|
| 1 | | | | | | | |
| 2 | | | | | | | |
| 3 | | | | | | | |
| 4 | | | | | | | |
| 5 | | | | | | | |

A
B
C
D
E

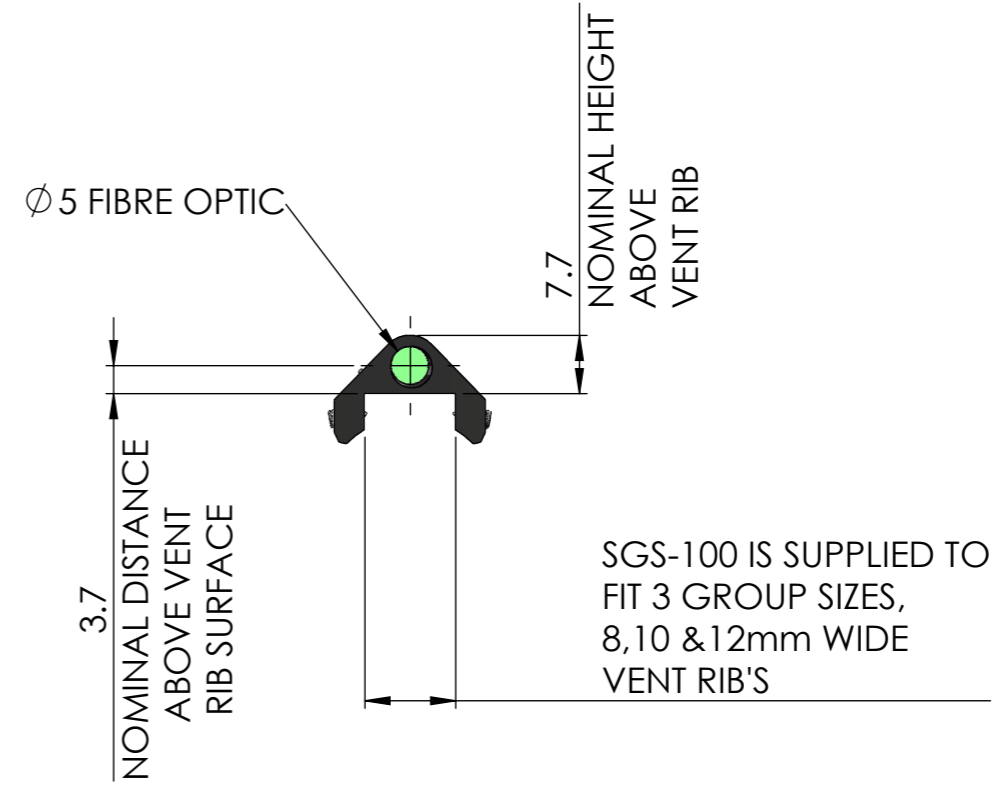


4 SCREWS FOR SECURING TO VENT RIB (2 EACH SIDE)



FIBRE OPTIC RELEASE SCREW

145



F

| |
|---|
| MATERIAL: 6060 T6 Aluminum |
| SURFACE FINISH: |
| SURFACE TREATMENT 1: |
| SURFACE TREATMENT 2: |
| OTHER PROCESS: Anodise to MIL-A-8625 Type 2, Matt Black (BS ISO 7599) |

UNLESS OTHERWISE SPECIFIED
 1. ALL DIMENSIONS IN MILLIMETERS
 2. PART(S) TO BE INSPECTED TO THIS DWG AND 3D DATA
 3. BREAK ALL EDGES & EXTERNAL CORNERS BY 0.2 - 0.5
 4. ALL UNSPECIFIED RADII R2.5
 5. THREADS ARE ISO METRIC, COARSE PITCH, CLASS 6H OR 6g TO BS3643 PART 2
 6. DEBURR AND REMOVE SWarf FROM ALL HOLES
 7. NO EDM PROCESSES TO BE USED EXCEPT BY PRIOR AGREEMENT FROM CADtec3D
 8. DIMENSIONS APPLY AFTER PLATING

DO NOT SCALE IF IN DOUBT ASK!
 THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED TOLERANCES (2D)
 X ±0.5
 X.X ±0.20
 X.XX ±0.10
 X.XXX ±0.05
 ANGULAR: ±0.25

TOLERANCES (3D CAD MODEL)
 PROFILE: ±0.10 HOLE CRS: ±0.10
 ANGULAR: ±0.5

CADtec3D

CADtec3D Ltd
 Tet: 07958 221130 ~ Email: info@CADtec3D.co.uk

COPYRIGHT ©

| | |
|---|---------------------------------------|
| TITLE SGS-100 Mk1 FIBRE OPTIC VENT RIB SIGHT OUTLINE DIMENSIONS | |
| PRODUCT REF | MASS (ESTIMATE) g |
| SCALE 1:1 | PART NUMBER SGS-100-Mk1-000 |
| SHEET 1 OF 1 | CUSTOMER REF |

A3